

IOR COLOR COMPANY

Subsidiary of TEKOR APEX COMPANY

xam Closures
45 Kansas Road
ansville, IN 47711

**REXAM
CLOSURES**

3045 KANSAS RD
EVANSVILLE, IN 47711
812-867-0871
812-867-7632 (FAX)

s. 47F(1)

ease find enclosed the Teknor Color sample which has been matched per your request. A price
otation will follow under separate cover.

Color Match Request Number: **CM74-97-0039-000**Description: **41,130HCPP Blu B86 50:1** Item number: **867-876**Formulated For: **Polypropylene** Ratio: **50:1**Matched To: **Competitive B86 Blue Chip** Light Source: **CWF**Color Tolerance¹: **CMC(2:1) < 1.0 AE: 10° observer, small area view, specular included**Standard Identification: **41,130HCPP Match #74-97-0039 Chip (Stored)**Standard Date: **02-14-97**Additives (Included by Request of Customer): **N/A**Regulatory Status Requested By Customer²: **No Heavy Metals**Customer Specification: **Match must be <1 AE CMC(2:1) to supplied target.**Melt Index: **ON REQUEST**

If you have any questions, or require further information, please contact your sales representative
or the Teknor Color Sales office at 800-554-9885 or 401-725-8000. You may also call the
Henderson Teknor Color Plant directly at 800-238-2470 or 502-827-5571.

We at Teknor Color, are committed to providing our customers with timely information and the
highest quality of products. We value your response - it will help us serve you better.

¹10° observer, CIE_{Lab} color space, 8° diffuse sphere, specular component included: unless otherwise specified.

²This information sheet does not certify the regulatory status of this product.

REXAM CLOSURES

COPY DATE: **3-22-00**
ISSUED BY: **s. 47F(1)**

PANALPINA WORLD TRANSPORT PTY LTD
A.C.N. 000 525 995
MELBOURNE

16 Tarmac Drive,
Tullamarine, Vic. 3043.

Postal Address:
PO Box 1121,
Tullamarine, Vic. 3043

Phone: (03) 9339 0444
Fax: (03) 9330 3630



13th September 2000

ACI Closures
4 Kings Way
MOORABBIN VIC 3189

Attention: Managing Director

Re: Flip Top Caps 38mm

Attention: Managing Director

Dear Sir,

My client, Kraft Foods Limited, are requesting a Tariff Concession on the above caps advising that this particular cap is not manufactured in Australia.

I have attached for your information a specification sheet covering Kraft's requirements and ask if your company are capable of manufacturing a similar type cap or if you have no objections to a Tariff Concession.

I would also advise that the type of cap in the specifications are subject to a patent by the American manufacturer.

Yours faithfully,
Panalpina World Transport
s. 47F(1)



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13th September 2000

Amcor Plastics
25 Paramount Road
WEST FOOTSCRAY VIC 3012

Attention: Managing Director

Re: Flip Top Caps 38mm

Attention: Managing Director

Dear Sir,

My client, Kraft Foods Limited, are requesting a Tariff Concession on the above caps advising that this particular cap is not manufactured in Australia.

I have attached for your information a specification sheet covering Kraft's requirements and ask if your company are capable of manufacturing a similar type cap or if you have no objections to a Tariff Concession.

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Yours faithfully,
Panalpina World Transport
s. 47F(1)





KRAFT FOODS LIMITED

A.C.N. 004 125 071

| PACKAGING MATERIAL SPECIFICATION | | Resource No: 026914 |
|------------------------------------------------|--|-------------------------|
| CLOSURES | | Version: 1 |
| PRISM Name: CAP FLIP TOP 38MM | | Supersedes: Version: |
| Commodity: CAP: 375 & 500ML SQUEEZE MAYONNAISE | | Sizes: 375, 500ML |
| | | Date: 15/06/2000 |
| | | Page 1 of 4 |

DSN 205844 Ver 1

APPROVED VENDOR: REXAM CLOSURES**1. SCOPE:**

This specification describes the specific requirements for the supply to and the purchase by Kraft of the above material. It must be read in conjunction with the Kraft General Material Specification, which forms an integral part of this specification.

2. MINIMUM PERFORMANCE:

This cap is applied by a capper on the Liquid Dressing line. All caps to be fully closed.

3. MATERIAL STRUCTURE:**PLASTIC CLOSURES:**

Polymer: Polypropylene HGL-120-01
 Slip Additive: N/A
 Colour: 41,130HCPP BLU B86 50:1
 Embossed/Debossed: Non embossed
 Wadding: Induction Heat Sealing Membrane

Distortion/Ovality:

Maximum level of distortion is: 1mm (Test Method KPTM 1/96-1)

METAL CLOSURES:

Plate Thickness: mm (nominal)
 Temper: N/A
 Tin Coating:
 - Internal: g/m² (nominal)
 - External: g/m² (nominal)

Internal Lacquers:

(1) NOT APPLICABLE Weight: ± gsm
 (2) NOT APPLICABLE Weight: ± gsm

External Lacquers:

(1) NOT APPLICABLE Weight: ± gsm
 (2) NOT APPLICABLE Weight: ± gsm

Varnish

NOT APPLICABLE

Weight: ± gsm

(Lacquer & Varnish Weight Test Method KPTM 2/96-1)

Compound:

N/A

Note: Any change in the source or type of a packaging component, must be approved in writing by Kraft Packaging R&D, prior to supply.

4. PHYSICAL SPECIFICATIONS:**4.1. Cap Size, Style & Finish**

38-400 LCC-2 FLIP-TOP - 0.25" ORIFICE

4.2. Dimensional Restraints:

Distortion/Ovality (for Plastic Closures only)

Maximum level of distortion is:

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KRAFT FOODS LIMITED

A.C.N. 004 125 071

| | | |
|-------------------------------------------------------|---------------------|-------------|
| PACKAGING MATERIAL SPECIFICATION | Resource No: 026914 | |
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| PRISM Name: CAP FLIP TOP 38MM | Sizes: 375, 500ML | |
| Commodity: CAP: 375 & 500ML SQUEEZE MAYONNAISE | Date: 15/06/2000 | Page 2 of 4 |
| DSN 205844 Ver 1 | | |

4.3. Physical Properties:

Fill Temperature:

20-28 °C

Quality of Thread:

No abrasions, inclusions, dents, deformations.

Corrosion Resistance (Metal Closures only);

Metal caps to be capable of immersion for 90 seconds in a mixture containing 70 g water, 20 g copper sulphate, 10 g Hydrochloric Acid.

4.4. Special Comments:

INDUCTION HEAT SEALING MEMBRANE: ISPVC/PET-U LINER (13um polyester/13um polyolefin/25um foil/13um polyester). Tri-tab liner. Bottle finish designed to position cap orifice 90 degrees bottle centre

Drawing Details:

Manufacturer's Drawing No: K6458A

Date:

28-Nov-1995

Revision:

Date:

(Drawing attached)

4.5. Print Details:

Layout

Refer to Drawing (attached):

N/A

Date:

Method of Reproduction

N/A

Scuff Resistance:

(Test Method KPTM 5/96-1)

Odour and Taste:

(Test Method KPTM 6/96-1)

Be free of residual solvent odour

Maximum total retained solvents

36 mg/m²5. **PALLET LABELLING:**

Each pallet to be properly identified with a label. The label must indicate the name, variety, Kraft resource number, and quantity per carton. The label is to be on both fork entry sides of the pallet and the Kraft Resource No. is to be printed in characters at least 5cm high.

6. **PACKAGING INSTRUCTIONS:**

All pallets of packaging material supplied to Kraft Foods shall be covered with a plastic pallet cap and then shrinkwrapped or stretchwrapped. A layer pad shall separate the packaging material and the pallet. The pallets used shall be in good condition, clean, dry and free from infestation and extraneous matter.

1900 per polyethylene bag inside a non returnable corrugated fibreboard carton.

Pallet will be covered with a corrugated pallet cap

The following must be included on a label securely attached to the protective packaging protecting the cartons:

Kraft Resource No.

Product Type

Manufacturer's Traceability Code



KRAFT FOODS LIMITED

A.C.N. 004 125 071

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| | | Date: 15/06/2000 |
| | | Page 3 of 4 |
| | | DSN 205844 Ver 1 |

(ie. Job Number, Date of Manufacturer, etc.)

Number of units per Carton

7. **SHELF LIFE, SHIPPING AND STORAGE:**

Recommended Shelf Life:

N/A

Shipping Conditions:

Dry and Ambient

Storage Conditions:

Temperature:

Ambient

Relative Humidity:

50%

8. **HEAVY METAL WARRANTY:**

Heavy Metals are not to be intentionally introduced into the package or package components. Incidental levels of Pb, Hg, Cd & Hexavalent Chromium are to be <100 ppm in total.

9. **SUPPLIER PRODUCT CERTIFICATION:**

The following criteria have been assessed as critical for the intended process or finished product. The supplier must demonstrate compliance to these requirements, for each batch of material supplied. Normally, this will take the form of a Certificate of Conformance, which is to be supplied to the relevant Kraft Foods plant, prior to or with the initial delivery of each batch.

The Certification data shall include the results of the following attributes:

N/A

10. **OTHER GENERAL REQUIREMENTS:**

All other requirements outlined in this specification are assessed as general quality and functional requirements. The test results for these attributes are not required to be detailed on the Certificate of Analysis unless specified above. This material may be subjected to testing by Kraft Foods and records will be reviewed during quality audits.

11. **SUPPLIER ACCEPTANCE:**

I confirm acceptance of all conditions of supply as outlined in this Packaging Material Specification and the Kraft General Specification.

Signed:

Name:

Position:

For and on behalf of:-

(Company Name)

Date:

(Printed)

(Printed)

(Printed)

Return to:

Purchasing Coordinator
c/o Purchasing Department
Kraft Foods Limited
PO Box 1673N GPO
MELBOURNE VIC 3001

12. **DOCUMENT REVISION HISTORY**

| Version | Reason |
|---------|-----------------------------------------|
| 1 | NEW CLOSURE FOR NEW PET SQUEEZE BOTTLES |

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KRAFT FOODS LIMITED

A.C.N. 004 125 071

7

| | | | |
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| PACKAGING MATERIAL SPECIFICATION | | Resource No: 026914 | |
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| | | Date: 15/06/2000 | Page 4 of 4 |
| | | DSN 205844 Ver 1 | |

Prepared by: s. 47F(1)

Approved By: **Plant Review** - s. 47F(1)

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**AUSTRALIAN
CUSTOMS SERVICE**


If this form was completed by a business with fewer than 20 employees, please provide an estimate of the time taken to complete this form.

 Hours Minutes

APPLICATION FOR A TARIFF CONCESSION ORDER (TCO)

The form should be read carefully before being completed

- (a) Before lodging an application for a TCO, the applicant should determine whether a suitable TCO already exists. Information on existing TCOs is contained in the schedule of Concessional Instruments (SCI), a copy of which is available at each Regional Office of Customs. A TCO can be used by any importer.
- (b) An application will be date stamped on the day it is first received in Canberra by an officer of Customs. Receipt of an application will be acknowledged. Any resultant TCO will operate from the date of receipt. Instructions on how to lodge this form are provided at the end of this form.
- (c) Where an application is accepted as being a valid application, the identity of the applicant and of the importer for whom the applicant is acting will be published in the *Gazette*.
- (d) Section 269F of the *Customs Act 1901* requires that a TCO application to be in writing, be in an "approved form", contain such information as the form requires, and be signed in the manner indicated in the form. **This is the approved form for the purposes of that section.**
- (e) Section 269FA of the *Customs Act 1901* states "It is the responsibility of an applicant for a TCO to establish, to the satisfaction of the Chief Executive Officer (CEO), that, on the basis of:
- (i) all information that the applicant has, or can reasonably be expected to have; and
 - (ii) all inquiries that the applicant has made, or can reasonably be expected to make;
- there are reasonable grounds for asserting that the application meets the core criteria". The application is taken to meet the core criteria if, on the day of lodgement of the application, no substitutable goods were produced in Australia in the ordinary course of business.
- (f) **Every question on the form must be answered.** Failure to supply the information required by this form will result in rejection of the application (and in the loss of operative date).
- (g) Where the form provides insufficient space to answer a question, an answer may be provided in an attachment. The attachment should clearly identify the question to which it relates.
- (h) All information about inquiries into the production of substitutable goods must relate to the date the application is lodged with Customs.
- (i) Customs may require an applicant to substantiate, with documentary evidence, any information provided in the application form.
- (j) Further information on the Tariff Concession System is available in Part XVA of the *Customs Act 1901*, in the foreword to the SCI, in the administrative guidelines in Volume 13 of the Australian Customs Service (ACS) Manual, in Australian Customs Notice No. 98/19, or by phoning (02) 6275 6666.

APPLICANT DETAILS *(An agent/broker should provide details on the next page)*

| | | | |
|----------------------------------------------------------------|--------------------------------------|-----------------------------------------------------------------|--|
| Applicant's Name KRAFT FOODS LTD | | Australian Business Number (A.B.N.) 15004 125 071/001 | |
| Postal Address 85 LORIMER STREET PORT MELBOURNE 3207 | | | |
| Applicant's Reference N/A | | Owner Code (if applicable) 3092509L | |
| Company Contact s. 47F(1) | | Position Held s. 47F(1) | |
| Telephone Number s. 47F(1) | Facsimile Number s. 47F(1) | E-mail Address | |

If you do not intend to use the TCO to import into Australia the goods the subject of the application, you must provide, in the section below, the identity of the importer for whom you are acting (refer to paragraph 269F(3)(c) of the *Customs Act 1901*).

IMPORTER DETAILS

| | | | |
|-----------------------------------------------------------------------------|--|------------------|--|
| Importer's Name (If same as applicant, write "as above") AS ABOVE | | A.B.N. | |
| Postal Address | | | |
| Importer's Reference | | Owner Code | |
| Company Contact | | Position Held | |
| Telephone Number | | Facsimile Number | |

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AGENT/BROKER DETAILS (if applicable)

| | | |
|----------------------------------------------------|-------------------------------|-----------------------------|
| Agent's Name PANALPINA WORLD TRANSPORT | | A.B.N. |
| Postal Address 16 Tarmac Drive Tullamarine 3043 | | |
| Agent's Reference 248386 | | Agency Contact s. 47F(1) |
| Telephone Number s. 47F(1) | Facsimile Number s. 47F(1) | E-mail Address s. 47F(1) |

DESCRIPTION OF GOODS

- (a) The description of the goods in the application will be used as the description of the goods in the TCO (if made).
- (b) The application should provide a full description of the goods, including the physical features of the goods or the various components of the goods. It should not describe the goods in terms of what they do.
- (c) In accordance with section 269SJ of the *Customs Act 1901*, the CEO must **not** make a TCO in respect of goods:
- (i) described in terms other than in generic terms; or
 - (ii) described in terms of their intended end use; or
 - (iii) declared by the regulations to be goods to which a TCO should not be extended.
- Goods will be taken to be described in terms other than in generic terms if, for example, their description, either directly or by implication, indicates that they are goods of a particular brand or model, or that a particular part number applies to the goods.
- (d) Guidance on the drafting of the description of goods is contained in Volume 13 of the ACS Manual and in Australian Customs Notice No. 98/19.

1 Describe the goods

CLOUSRES, CAP., FLIP TOP 38mm

ILLUSTRATIVE MATERIAL

- 2 Attach technical, illustrative descriptive material and/or a sample to enable a full and accurate identification of the goods the subject of the application.

TARIFF CLASSIFICATION

- 3 Identify the tariff classification (to 8 figure subheading level)
- Identify the General Duty rate %
- If a Tariff Advice for the goods has been sought or obtained, please provide the TA No.
 or attach a copy.

USES OF THE IMPORTED GOODS

- 4 Describe ALL uses (including design uses) to which the goods can be put.

CAPS. FOR USE WITH 375 + 500ML SQUEEZE MAYONNAISE BOTTLES

- (a) A local manufacturer's goods are substitutable when they are put, or are capable of being put, to a use that corresponds with use (including a design use) to which the goods the subject of the application can be put (subsection 269B(1) of the *Customs Act 1901*). Even if not identical, locally made goods may be substitutable.
- (b) In determining whether the uses of Australian produced goods correspond with the uses of the goods the subject of the application, the ability of the goods to compete with each other in any market is not relevant.
- (c) The applicant must provide information as to the inquiries made to establish that there are reasonable grounds for believing that there are no producers of substitutable goods in Australia. The application must include a copy of correspondence to, and replies from, local manufacturers. The application will be rejected if it fails to provide all information as to the inquiries made.

NOTE: The Australian Customs Service suggests that local manufacturers should be given at least 10 working days to respond to inquiries concerning local manufacture.

- 5 Provide details of the nature of ALL inquiries you have undertaken in order to establish that substitutable goods are not produced in Australia, and the results of those inquiries.**

AMCOR PLASTICS

25 PARAMOUNT ROAD

WEST FOOTSCRAY VIC 3012

ACI CLOSURES

4 KINGS WAY

MOORABBIN VIC 3189

- 6 Provide any additional information in support of discharging your responsibility to establish that there are reasonable grounds for asserting that there are no substitutable goods produced in Australia in the ordinary course of business.**

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7 Have you made inquiries of a prescribed organisation to obtain advice about whether there are producers in Australia of substitutable goods?

☐ YES ☒ NO If YES, attach a copy of the advice received.

Note that under subsection 269M(6) of the *Customs Act 1901*, the CEO may, despite section 16 of the *Customs Administration Act 1985*, give a copy of all, or of a part, of the application to a prescribed organisation.

ADDITIONAL INFORMATION

8 Provide any additional information in support of your application.

THE PARTICULAR CLOSURE REQUIRED BY KRAFT FOODS IS COVERED BY
A PATENT ON THE USA.

DECLARATION

| | |
|-------------------------------------------------------------------------------------------------|-------------------------|
| I, s. 47F(1) | Position Held s. 47F(1) |
| Company (if applicable) PANALPINA WORLD TRANSPORT | |
| declare that: | |
| 1 To the best of my knowledge and belief the information contained in this form is correct; and | |
| 2 I have the authority to act on behalf of the company/applicant. | |
| Signature of Applicant/Agent/Broker | Date 21/9/82 |

NOTE: SECTION 234 OF THE CUSTOMS ACT 1901 PROVIDES THAT IT IS AN OFFENCE TO MAKE A STATEMENT TO AN OFFICER THAT IS FALSE OR MISLEADING IN A MATERIAL PARTICULAR.

WHEN THIS FORM HAS BEEN COMPLETED LODGE IT WITH CUSTOMS BY:

- posting it by prepaid post to the
National Manager, Tariff Branch
Australian Customs Service
Customs House
5 Constitution Avenue
CANBERRA ACT 2601
or
- leaving it in the box provided in the foyer of
Customs House, Canberra
or
- sending it by facsimile to (02) 6275 6376.

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